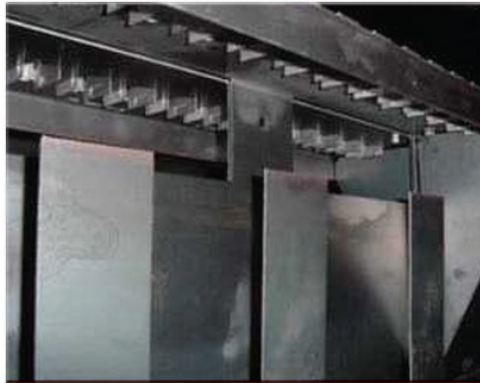


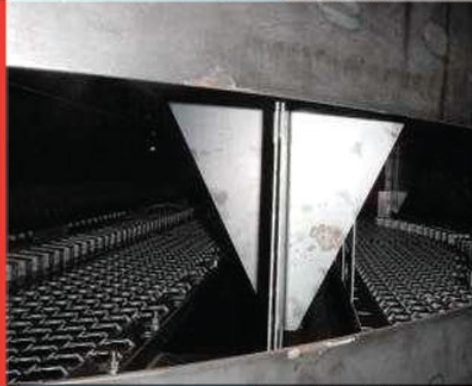
# Optimized Design Techniques for New Columns



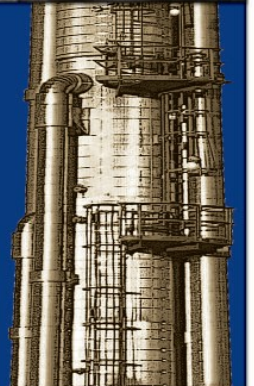
Total new column installed cost will be reduced.



Very simple rings and elimination of vertical bolting bars.

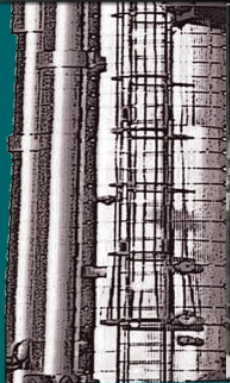


Innovative tray design.



**SATURN**<sup>®</sup>  
Technology

Patented technology.



The patented SATURN<sup>®</sup> technology from Koch-Glitsch can be used to reduce the total installed cost of new distillation columns, especially those containing multi-pass crossflow trays. The combination of simple tower attachments and an innovative tray design equates to a lower total installed cost.

**KOCH-GLITSCH**<sup>®</sup>

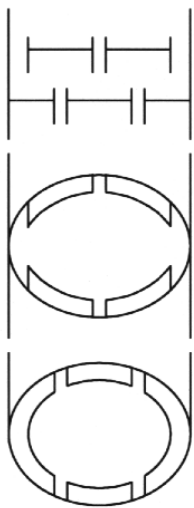
# SATURN® TECHNOLOGY = \$SAVINGS

The patented SATURN technology from Koch-Glitsch can be used to reduce the total installed cost of new distillation columns, especially when those columns will contain multi-pass crossflow trays. The traditional method for designing new towers was to develop the layout of the trays and then design the required support structure. At Koch-Glitsch, we start with the simplest support structure and then use an innovative tray mechanical design to capture the installation benefits of dualflow trays.

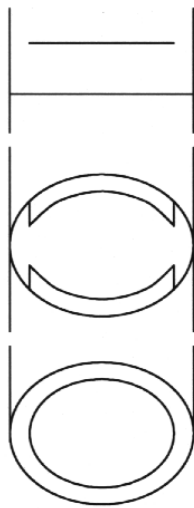
Until now, the sole disadvantage of the use of crossflow trays in new towers has been the extra complexity of the tray support structure/grid inside the towers. With conventional crossflow tray designs, horizontal ring segments support the tray decks, and vertical bolting bars support the tray downcomers. The use of this

support structure requires time and money because all of the ring and bar pieces need to be engineered, fabricated, installed and welded.

Why do this?



When you can do THIS?



## SATURN technology brings together:

1. The high efficiency, high capacity, low cost, and reliability of crossflow trays
2. The simple rings of dualflow trays

The net result is that SATURN technology provides the buyers of new distillation columns with the ultimate low-cost installed solution.

## KOCH-GLITSCH®

Worldwide Headquarters

### Koch-Glitsch, LP

4111 East 37<sup>th</sup> Street North | Wichita, KS 67220 – United States | tel: (316) 828-5110 | fax: (316) 828-7985

Europe

### Koch-Glitsch Italia S.r.l.

Viale Giulio Cesare 29 | 24124 Bergamo – Italy | tel: +39 035 2273.411 | fax: +39 035 2273.400

Asia

### Koch-Glitsch Korea, Ltd.

17-8, Yoido-dong, Youngdeungpo-ku | Seoul 150-874 – Korea | tel: +82-2-3276-7500 | fax: +82-2-3276-7590

### Koch-Glitsch (A division of Koch Chemical Technology Group India Pvt. Ltd).

Corporate Park II, 10<sup>th</sup> Floor, Sion-Trombay Road | Chembur, Mumbai 400 071 – India | tel: +91 22 6771 7171 | fax: +91 22 6771 7161

For a complete listing of Koch-Glitsch offices, visit us at [www.koch-glitsch.com](http://www.koch-glitsch.com).

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SATURN technology is protected by various patents worldwide.

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For emergencies:

US: 1-888-KOCH-911.

Europe: +39-06-928-911, +44-1782-744561, or your local Koch-Glitsch office.

Asia Pacific: +82 (2) 2070-0911 or your local Koch-Glitsch office.

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